



Job Description

Lumber Grader

Date: 07-01-24

1: Operation:

- A. Always operate to promote efficiency, eliminate downtime by working together as a team
- B. Ensure NHLA grade standards are met on incoming material and report unallowable discrepancies to purchasing.
- C. Monitor quality of millwork and product for high grade standards, planing thickness, grades, etc.
- D. Understand the financial impact of grading and how to maximize value while maintaining consistently high quality.
- E. Teach various defects and grading standards to co-workers
- F. Pull all boards according to specs per load, keep packs looking neat by putting long clean boards on the sides and top layers with best side facing up
- G. Whenever possible assist in banding and putting 4x4's on packs, taking 4x4's off on infeed side, cleanup banding whenever time allows
- H. Recognizing and straightening malfunctions on vac lift and planer infeed,
- I. Clean workstation at end of every shift, keeping batteries for blower, saw, bander, etc. full for next days shift
- J. Help out at other positions when not grading
- K. Safety- Always operate with safety in mind, participate in safety meetings

2. Communication:

A. With supervisor on anything abnormal in loads such as excessive amounts of curly, stain, sap-mineral, cracks, off grade etc., notify supervisor of any maintenance requirements, knife changes etc.

Signature: