

A&M Kiln Dry Ltd

Job Description

Lumber Stacker

Date:

1: Operation:

- A. Always operate to promote efficiency, eliminate downtime by working with your operator as a team
- B. Keep up with machines pace of production
- C. Stack each pack neatly with no defects and put long boards along the sides and bottom layer with good side of board facing up on top layers
- D. Quality control- Monitor quality of millwork and product to ensure a quality product to each customer
- E. Band and put 4x4's on top of finished product packs, and also remaining pack that goes back on inventory, remove cart posts so forklift driver can remove packs out of cart, cut bands on incoming packs ready to process at machine, have layer divider sticks stocked and available at your position
- F. Keep rip off fallings straightened on green chain as to not cause jam ups in grinder
- G. Safety- Always operate with safety in mind, keep work area, floor, green chain, around saw etc. clean during any free time, participate in safety meetings
- H. Keep batteries full for blower
- I. Help out at other workstations during any downtime
- J. Clean up workstation at end of every shift

2: Communication:

- A. With operator on quality control, sorts and any other questions per order, report any quality or maintenance issues to operator as soon as possible

Signature: